

SECTION 07400  
STAINLESS STEEL WALL PANELS

PART 1 GENERAL

1.1 SUMMARY

A. Section Includes:

1. Dry joint, Rainscreen stainless steel wall panel system.
2. Accessories including attachments, clips, sub girts, shims, and fasteners
3. Factory applied coating system.

\*\*\*Edit related Sections to those referenced in body of specification section.\*\*

B. Related Sections:

1. Section 04220 – Concrete Masonry Units
2. Section 05400 – Cold Formed Metal Framing
3. Section 07600 – Flashing and Sheet Metal
4. Section 07900 – Joint Sealants
5. Section 08520 – Aluminum Windows
6. Section 08911 – Glazed Aluminum Curtain Wall

1.2 REFERENCES

A. American Architectural Manufacturers Association (AAMA):

1. AAMA 2605 – Voluntary Specification Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
2. AAMA 501.1 – Voluntary Specification Performance Requirements and Test Procedures for Dynamic Water Infiltration
3. AAMA 508-07 – Voluntary Test Method and Specification for Pressure Equalized Rain Screen Wall Cladding Systems

B. ASTM International (ASTM):

1. ASTM E 330 – Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference.
2. ASTM E 331 – Test Method for Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference.
3. ASTM E 283 – Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.

### 1.3 SYSTEM DESCRIPTION

- A. Stainless steel sheet material mechanically attached to continuous extruded aluminum perimeter frame.
- B. System shall employ compartmentalized and pressure equalized Rainscreen technology evaluated in accordance to AAMA 508-7.
- C. Rout and return, dry joint system with hidden continuous gasket at perimeter frame. Wet sealed (caulked joint) systems will not be accepted.
- D. Free-floating and sliding mechanical attachments to allow for both vertical and horizontal panel expansion and contraction during thermal cycling and building movement.
- E. System shall employ concealed thru-wall flashing at horizontal reveals that does not affect panel joint width or appearance.

### 1.4 DESIGN REQUIREMENTS

- A. Components: Design and size to withstand dead and live loads caused by positive and negative wind pressure acting normal to plane of panel, conforming to IBC Chapter 16, wind speed [\_\_ mph] Exposure [\_\_\_\_]. Imp. Factor [\_\_\_\_].
- B. The stainless steel building panel system, including connection hardware and all related components shall be designed to withstand local positive and negative windload pressure at a maximum L/120 under full loading.
- C. Thermal Movement: Design system to accommodate vertical and horizontal thermal movement of components without causing buckling, failure of joint seals, undue stress on fasteners, and oil canning when subject to seasonal temperature cycling. Systems that accommodate movement with enlarged/slotted attachment holes not accepted.
- D. Drainage: Design for positive drainage of water leakage and condensation to exterior of wall panel system, including gutter system at each horizontal joint. Systems that do not evacuate water from the cavity at every horizontal will not be accepted.
- E. Tolerance of Substructure: Design system to accommodate up to 1/4 inch in 10 foot variation out of plane. Accommodate tolerances of building structural framing.
- F. Seismic Design: Conform to IBC for Seismic Category [\_\_]. Allow for ( ") movement in the panel joints.

### 1.5 PERFORMANCE REQUIREMENTS

- A. Provide the following testing documentation. Testing documentation to be a maximum of 5 years old and must meet or exceed specified design and performance requirements, documented and certified by independent testing agency acceptable to Architect and building code officials.
- B. Air Leakage: Maximum 0.02 cfm per square foot of wall area at 6.24 psf, tested to ASTM E 283.
- C. Static Water Penetration: No uncontrolled water penetration under static pressure differential of 20 percent of inward acting design load at minimum 12 lbf/sf after 15 minutes, tested to ASTM E 331.
- D. Structural Performance: No permanent deformation at 150 percent of design pressure exceeding L/100 for frame and L/60 for material, tested to ASTM E 330.
- E. Dynamic Water Penetration: No uncontrolled water penetration under dynamic pressure differential of minimum 15 lbf/sf , tested to AAMA 501.1.
- F. Rain Screen Evaluation: Mist or droplets to no more than 5% of the air/water/barrier surface, and maximum differential between the cavity and cyclic wind pressure shall not exceed 10% of the maximum test pressure, tested to AAMA 508-07.
- G. Structural Performance: Test to 50% and 100% design load (25 PSF min pos/neg), retest to ASTM 331, no uncontrolled water penetration under static pressure differential of 20 percent of inward acting design load at minimum 12 lbf/sf after 15 minutes.

### 1.6 SUBMITTALS

- A. Submit under provisions of Section 01330.
- B. Shop Drawings: Show thickness and dimensions of panels, panel profile, layout, fastening and anchoring methods, details, and locations of joints and gaskets.
- C. Product Data: Manufacturer's panel profiles, dimensions, characteristics and structural properties.
- D. Design and Performance Data: Fabricator's system including standard drawings, details, and design. Indicate seismic, thermal, environmental, and structural characteristics of system.
- E. Panel Samples: Minimum 8 inch by 8 inch in specified thickness, including attachment extrusions, clips, subgirts, fasteners, closures, and other panel accessories

- F. Finish Samples: As per specified *[304 #4 or 2B]*
- G. Fabricator Instructions:
  - 1. Include installation instructions, technical bulletins, and other product data.
  - 2. Include instructions for substrate requirements, special handling criteria, installation sequence, perimeter conditions, cleaning procedures, and conditions requiring special attention.
  - 3. Test Reports: Meet or exceed specified design and performance requirements, documented and certified by independent testing agency acceptable to Architect and building code officials.
- H. Structural Calculations for Panel System: Stamped registration seal and signed by licensed structural engineer, licensed in Province/State of [\_\_\_\_\_].
- I. Sample Warranty: Meet or exceed provisions specified by this Section.

#### 1.7 QUALITY ASSURANCE

- A. Single Source Responsibility:
  - 1. Provide design and fabrication of wall panel system under responsibility of fabricator including composite panels, attachments, clips, girts, fasteners, and other accessories.

#### 1.8 QUALIFICATIONS

- A. Manufacturer:
  - 1. Company specializing in manufacturing composite panel products specified by this Section.
  - 2. Able to document minimum 10 years experience.
- B. Fabricator:
  - 1. Company specializing in designing, engineering, and fabricating work of this Section.
  - 2. Able to document minimum 7 years experience. Submit project contact information. Owner, General Contractor, Architect names and phone numbers. Project addresses.
  - 3. Approved by panel manufacturer as qualified to perform work of this Section.
- C. Installer:
  - 1. Company specializing in installing work of this Section.
  - 2. Able to document minimum 3 years experience. Submit project contact information. Owner, General Contractor, Architect names and phone numbers. Project addresses.
  - 3. Trained and authorized by wall panel system fabricator as qualified to perform work of this Section.

1.9 MOCK-UP

- A. Provide under provisions of Section 01450.
- B. Construct mock-up, including outside corner condition showing complete system assembly including joint sealant.
- C. Construct size and type and locate as directed by Architect at owners cost.
- D. Conduct testing by Owner's independent testing laboratory, at Owners cost, to verify performance requirements as specified this Section for air and water tightness of joints.
- E. Incorporate accepted mock-up into Work.

1.10 PRE-INSTALLATION CONFERENCE

- A. Arrange, in accordance with Section 01312.
- B. Attendance: GC/CM, installer, Owner, Architect, manufacturer's representative, and those requested to attend.
- C. Meeting Time: Minimum 2 weeks prior to beginning work of this Section and work of related Sections affecting work of this Section.
- D. Location: Project Site.

1.11 DELIVERY, STORAGE, AND HANDLING

- A. Conform to provisions of Section 01651 and manufacturer's instructions.
- B. Deliver in manufacturers' protective packaging with protective strippable film and identifying labels intact.
- C. Store in well ventilated space under cover, off ground, protected from direct sunlight, weather, moisture, soiling, and marring of surface.
  - 1. Protect panels from temperatures exceeding 120 degrees F.
  - 2. Slope stored panels for positive drainage of water and condensation.
- D. Handle to prevent twisting, bending, and abrasion. Prevent contact with materials which may cause discoloration or staining.

1.12 PROJECT CONDITIONS

- A. Field Measurements: Verify actual conditions prior to fabrication and show on Shop Drawings.

### 1.13 COORDINATION

\*\*\*Edit sections to include coordination and sequencing as needed for completion of work \*\*\*

- A. Conform to Section 01311 for coordination with work of other Sections.
- B. Field dimensions, Shop Drawings, and fabrication with critical path of construction Progress Schedule as necessary to meet lead time and avoid delays.
- C. Work of related Sections interfacing with work of this Section as necessary to maintain watertight integrity of building envelope, including curtain wall, masonry, and flashing systems.
  - 1. Section 04220 for concrete masonry construction interface.
  - 2. Section 08911 for curtain wall interface.
- D. Section 05400 for backing and support for work of this Section.

### 1.14 WARRANTY

- A. Panel System Fabricator: 1 year fabrication Warranty for conformance to design and performance requirements.
- B. Installer: 1 year workmanship Warranty.

## PART 2 PRODUCTS

### 2.1 FABRICATOR/MANUFATURER

- A. Panel System Fabricator:
  - 1. Keith Panel Systems, Tel (604) 987-4499 Fax (604) 987-4742, Email: [mail@keithpanel.com](mailto:mail@keithpanel.com). Basis of Design for performance and appearance. KPS System A Pressure Equalized Rainscreen.
  - 2. No equals or alternates will be accepted without prior review and approval by pre-bid addendum to specification.
- B. Substitution Requests: Submit for approval under provisions of Section 01631 20 days prior to the bid date.

### 2.2 STEEL WALL PANEL MATERIALS

- A. Stainless Steel Sheet: 304 alloy *[316 alloy may be specified in salt spray environment]*
- B. Thickness: maximum 18 gauge *[20, 22, or 24 gauge depending on panel size]*

- C. *[OPTION to specify VODA specialty textured steel by KPS; contact KPS at 604-987-4499 or [mail@keithpanel.com](mailto:mail@keithpanel.com) for assistance in specifying textured pattern type, gauge, and colour]*

## 2.3 ACCESSORIES

- A. Attachments, Clips, and Girts: As instructed by manufacturer.
- B. Pop Rivets: Stainless steel or aluminum as determined by fabricator to prevent galvanic action.
- C. Screw Fasteners: Type S, self drilling, self tapping framing screws, stainless steel with carbide head, as instructed by manufacturer to suit application.
- D. Shims: As instructed by manufacturer.
- E. Joint Sealant: Non-exposed areas only. Sealant and backer rod as specified Section 07900, and as instructed by manufacturer to contact metal to metal and metal to masonry.
- F. Isolation Accessories: Isolation tape, pads, or coatings as necessary to prevent galvanic action between dissimilar metals.

## 2.4 FABRICATION

- A. Shop fabricate wall panels in sizes and joint configurations to according to shop drawings.
- B. Shop fabricate curved panels to uniform radius free of irregularities.
- C. Form panel lines, breaks, and angles free from warp and buckle, and with no displacement of aluminum sheet.
- D. Form sections true to shape, accurate in size, square, and free from distortion or defects.

## 2.5 FINISHES

- A. As selected by Consultant. Architectural Grade

## PART 3 EXECUTION

### 3.1 EXAMINATION

- A. Verify conditions ready to receive work of this Section before beginning installation.
- B. Verify substrate framing members suitable for installation ready to receive wall panel system.

### 3.2 PREPARATION

- A. Shim metal framed framing members and supports as necessary to provide level and plumb substrate for fastening panels.

### 3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions and provisions of Contract Documents.
- B. Install dry set system with weeps to channel and carry internal water to exterior of system.
- C. Permanently fasten and anchor composite wall panel system to metal cold rolled wall framing system using manufacturer's anchors, clips, and girts.
- D. Install wall panel aligned, level, and plumb, within specified tolerances.
- E. Use concealed fasteners and clip attachments.
- F. Isolate aluminum from dissimilar metal, as required to prevent galvanic action.
- G. Remove protective film immediately following installation of wall panels.

### 3.4 TOLERANCES

- A. Maximum Offset From Alignment Between Adjacent Wall Panels: 1/8 inch.
- B. Maximum Variation from Horizontal and Vertical Plane: 1/2 inch in 20 foot, non-accumulative.

### 3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service:
  - 1. Make periodic visits and final inspection by manufacturer's authorized product representative as necessary to verify conformance to manufacturer's instructions and Warranty provisions.
  - 2. Promptly notify Architect of non-conforming work.

### 3.6 ADJUSTING

- A. Make adjustments to wall panel installations not conforming to specified tolerances.
- B. Field touch-up damaged finishes to match color and finish of factory applied panel finish.
- C. Replace work which cannot be repaired so that repairs are not discernable at distance of 10 foot.



3.7 CLEANING

- A. Dry-wipe panels as work progresses.
- B. Leave installation clean, free from residue and debris resulting from work of this Section.

END OF SECTION